



RUBBOND® RR160

TECHNICAL DATA SHEET

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Product - Trade Name

RUBBOND® RR160

Classification

Phenolic Novolak Resin

Composition

Modified Phenol-formaldehyde Novolak reinforcing resins with low free Phenol and without Hexamethylenetetramine.

(Phenolic Reinforcing Resins RUBBOND® Series- Alkyl Phenol modified Resin RUBBOND® RR-160)

Physical properties:

Parameter	Specification
Physical Form	Amber to orange pastille

Chemical Properties:

Parameter	Specification	Test Method [ASTM/RCPL]
Sp. Gravity@25 °C	1.155±0.05	D1817
Softening Point, °C (R & B) 5 °C/min Rate	100-120	D6493/E28 / T-23
Ash Content, % (@850 °C, 1Hr.)	0.1 Max	D4574
Free Phenol, %	1.0 Max	D1312/ T-38A

Applications

RUBBOND® RR160 resin could be used as reinforcing agents for rubber compounds containing natural rubber (NR), styrene-butadiene rubber (SBR), butadiene rubber (BR), nitrile-butadiene rubber (NBR), ethylene propylene diene monomer (EPDM) rubber and chloroprene (CR) rubbers for the manufacture of

treads and sidewalls of tires, window sealing strips of cars, rubber rollers, floor coverings, brake linings, oil-resistant seals, heels and soles of shoes, hard hose materials, and typewriter / paper platen rollers.

As a reinforcing material, the use of RUBBOND® RR160 resin in rubber compounds can improve the hardness, tear resistance, abrasion resistance, tensile strength, reduced Mooney viscosity and prolonged scorch time properties. CNSL, tall oil and alkyl-phenol modified resins are expected to have better compatibility with rubber compounds so that accelerated filler dispersions with improved processability of rubbers could be achieved.

Use in Rubber Compounds

RUBBOND® RR160 resin products should be used along with another methylene donor, such as hexamethylenetetramine(HMT)or hexa methoxy methylmelamine (HMMM), in the rubber compounding applications. In order to achieve an optimum reinforcement in rubber compounds, these reinforcing resins should be added at a level of about 5-15 weight %. In the rubber compound mixing process, to avoid pre-vulcanization and also, to achieve good scorching property, RUBBOND® RR resins (as methylene acceptors) should be added during the first stage of mixing. The methylene donors, such as HMT or HMMM, should be added together with sulfur and accelerators at the final mixing stage.

Health and Safety Information

Before handling this material:

- Refer to the Safety Data Sheet (SDS) prior to use
- Wear gloves, safety glasses and dust masks
- In the case of skin contact, wash with soap and water.

Packaging

25 Kgs in HDPE laminated paper bag

Storage

Stable for one year, when stored at ambient temperature in original sealed container & in well ventilated place

Shelf Life

12 Months from the date of manufacture

REACH Compliance:

Material is meeting the REACH compliance.

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