



RUBBOND® RSA80

TECHNICAL DATA SHEET

Issue /Rev. No
002/04

Revision Date
01.12.2025

Product Name:

RUBBOND® RSA80

* Other grades with 50%, 67% & 75% active matter is also available.

Classification

Dry Bonding Agents
Resorcinol Donor / Methylene Acceptor
Homogenous melt of Resorcinol & Fatty Acid

Technological Properties

RUBBOND® RSA80 has been successfully designed to meet the stringent need of cord– rubber properties of tyre and non tyre Ind. It offers a balanced combination of good adhesion and excellent flex fatigue resistance in conjunction with methylene donors like Hexa Methylene Tetramine and Hexa Methoxy Methylol Melamine Resin through formation of an in– situ resin.

Composition

Resorcinol and Stearic Acid Melt

Physical Properties:

Parameter	Specification
Physical form	Off white grey to reddish brown flake
Sp. Gravity @25 °C	1.20±0.05

Chemical Properties:

Parameter	Specification	Test Method [ASTM/RCPL]
Softening Point, °C	90 – 110	D6493 / E28 / T-23
Active content*, %	80 ± 2	RCPL T-02
Loss on heating, % (2hrs, @70 °C)	0.50 Max	D4571
Ash content, % (2hrs, @550 °C)	0.10 Max	D4574

Handling Precaution

Normal precaution to avoid contact with skin and eyes should be followed.
Skin contamination: Wash liberally with soap and water.
Eye contamination: Immediately wash out thoroughly with plenty of clear water for at least 15 minutes. Refer MSDS for more details

Solubility

Alcohol : Soluble
Petroleum Ether : Partly soluble
Water : Partly soluble

Packaging

25 kg in HDPE laminated paper bag.

Storage Properties

Stable for one year under normal storage conditions

Shelf Life

12 months from the date of manufacturing.

Processing Behavior

Readily disperses in rubber under normal processing conditions. It is recommended for use in stock master batch in multistage mixing.

REACH Compliance:

Material is meeting the REACH compliance

Recommended Dosage

RUBBOND® RSA 4-5 phr
HMMM (65% active content) 4-5 phr

Note:

Information in this publication is believed to be accurate and is given in good faith, but it is for the customer to satisfy itself of the suitability for its own particular purpose. RCPL gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that law prevents such exclusion.

Advantages

- 1.Easy Handling
- 2.Easy Dispersion in compound

RAJSHA CHEMICALS PRIVATE LIMITED

Plant:

Block No.: 637&634P, Lamdapura Road, At. Manjusar
PO: Lamdapura, Ta: Savli, Dist. Vadodara 391 775, India
Tel – +91 9662049271
[Email – office@rajsha.com](mailto:office@rajsha.com)

TWC Group, Corporate Office:

Hi Tech Chambers,5th Floor, 84/1B Topsia Road (S)
Kolkata 700 046, India
Tel – +91 33 2285 1278 / 1279. Fax - +91 33 2285 1280
[E mail – info@twc.in](mailto:info@twc.in), [W:www.twc.in](http://www.twc.in)